



**NEEST**

**NEW ENERGY & ENVIRONMENTAL  
SOLUTIONS AND TECHNOLOGIES**

# TETHYS WEBINAR - GREEN HYDROGEN PRODUCTION

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# **HYDROGEN REFUELLING STATIONS (HRS)**

Hydrogen Refueling Stations (HRS) - EU

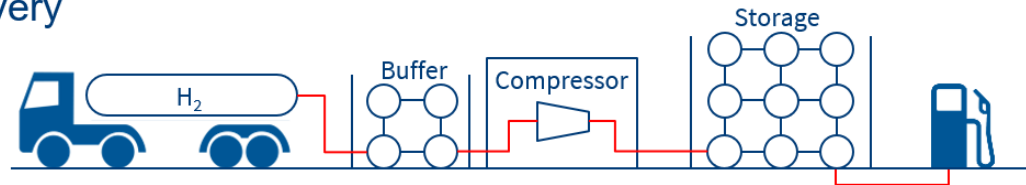
Typical Sub-systems HRS

Pilot Integrated Station H2 - NCSRD

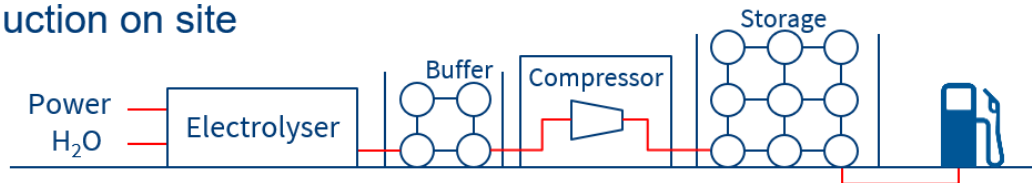
# Hydrogen Refueling Stations

## Hydrogen supply for refueling stations

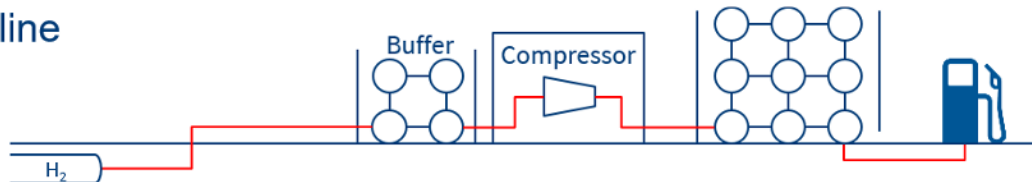
### Delivery



### Production on site



### Pipeline



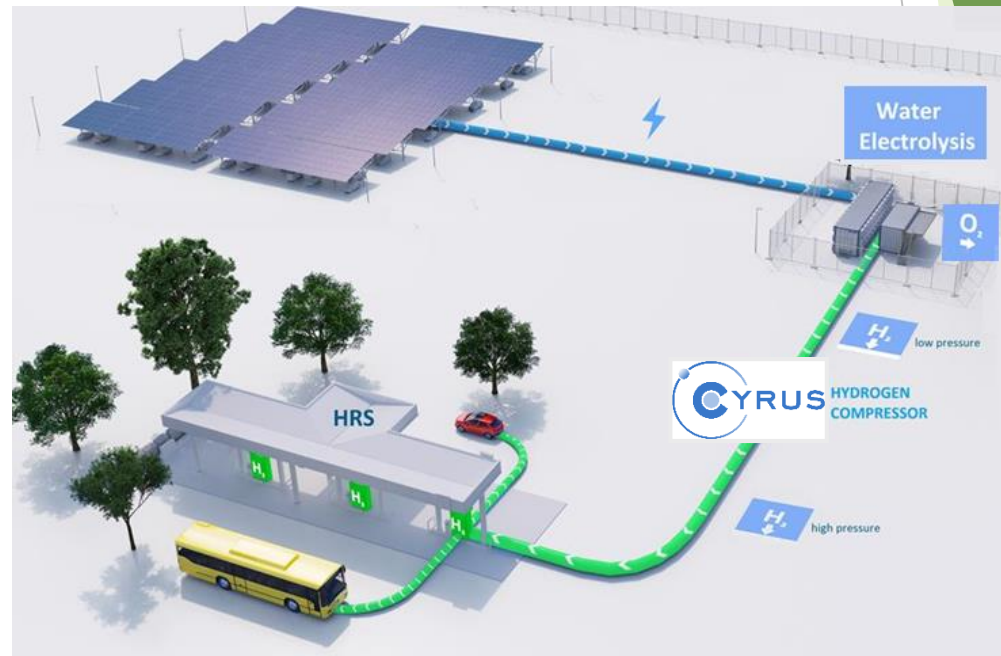
# THE H2TRANS PROJECT

## H2TRANS main goal

Developing the first hydrogen refueling station in Greece and demonstrating hydrogen-powered vehicles

## Parties involved:

- NSCR Demokritos
- NEEST
- ELFON
- XANTHIS
- CITIPOST



This work is co-financed by the European Regional Development Fund of the EU and Greek national funds under the call RESEARCH – CREATE – INNOVATE (project H2TRANS T1EDK-05294).

## H2 stations in operation



*H2 stations in operation in Europe*

- **432 stations in operation worldwide and another 226 are being planned.**
- **177 stations in Europe with the majority in Germany, and the rest distributed throughout central Europe.**
- **Most notable manufacturers include Shell, Total and Air Liquide**
- **Different layouts are being tried**

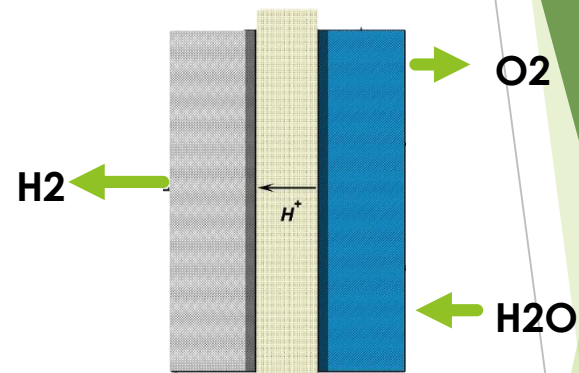
## The 4 subsystems



PV System



H2 Vehicles



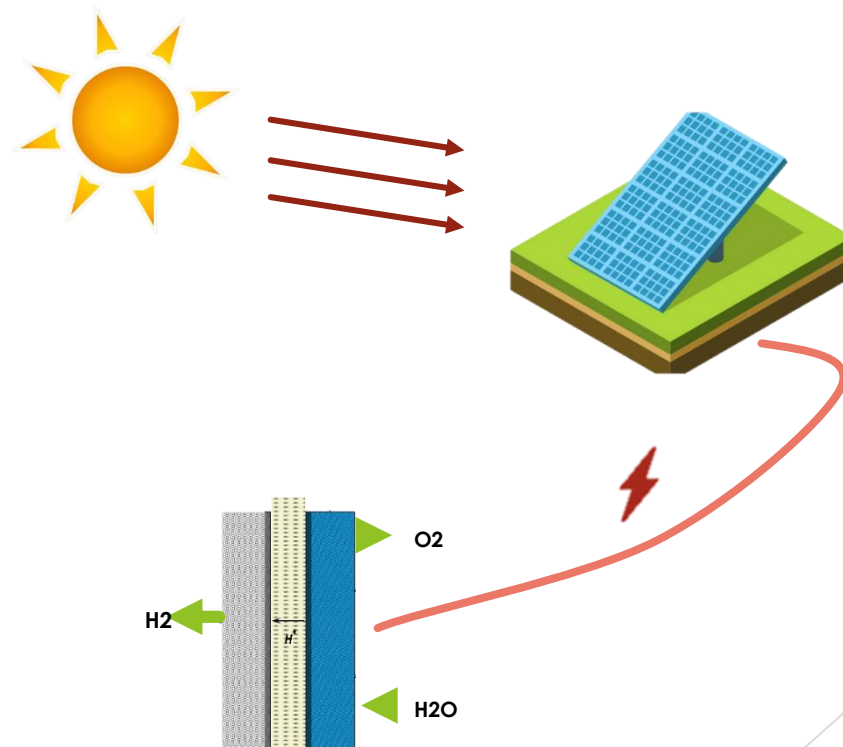
PEM Electrolysis Unit



H2 Storage and  
compression

## Photovoltaic System

- In order to improve the sustainability of the installation, the use of renewable energy sources is inevitable
- This ensures the minimization of CO<sub>2</sub> emissions of the system
- For the purposes of the project the installed power will be 20kWp

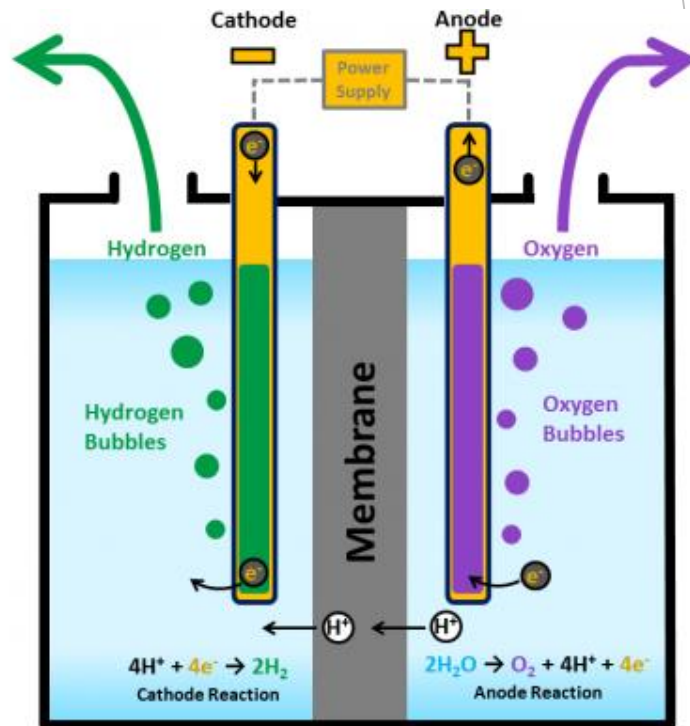


## Hydrogen production system

- Electrolysis unit is powered by DC current produced by solar panels
- PEM Electrolyzers use a solid polymer electrolyte for conducting protons from the anode to the cathode

### Working Principle of PEM Electrolysis:

1. Water at the anode reacts to form oxygen and positively charged  $H^+$  ions which can pass through the membrane
2. Electrons flow via an external circuit
3.  $H^+$  ions combine with electrons of the external circuit to form  $H_2$  gas.



*Working of PEM electrolysis*



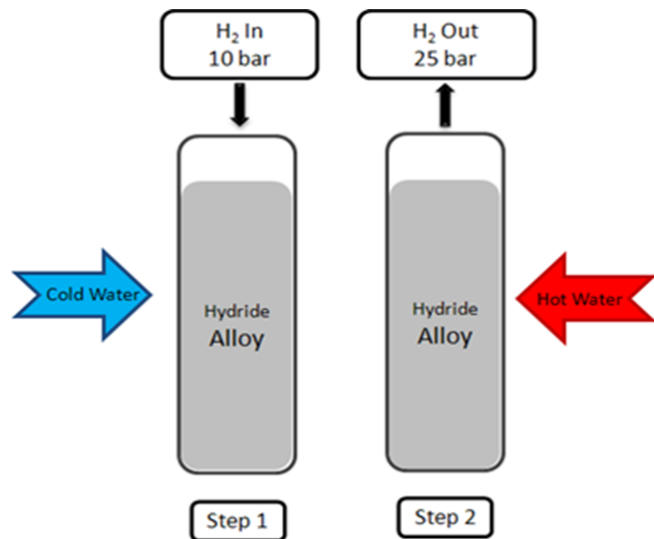
## H2 storage system

- Different approaches: Gaseous, Liquid, Chemical storage
- H2TRANS utilizes storage in gaseous form
- Need for compression in order to store larger quantity in given volume
- By compressing H2 :
  - **increased density**
  - **minimized volume**
- Storage at 200 bar in stainless steel tanks
- Total station capacity: 120 Nm<sup>3</sup> (12 tanks of 10 Nm<sup>3</sup>)



*Hydrogen in gaseous form storage tanks*

## Compression system

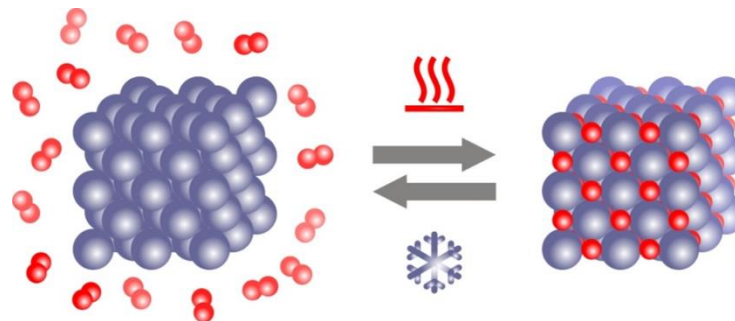


### Metal Hydride Compressor

- No moving parts (low OPEX)
- Low noise
- Ideal for residential areas

### Thermal Compression

- Utilizing metal hydrides (MH) which store hydrogen chemically
- MH store hydrogen at low temperature & pressure
- MH release stored hydrogen when heated
- Energy needs minimized when there is external flux of heat such as waste heat
- Outlet pressure: 200 bar



*Metal Hydride principle of operation*

## Hydrogen powered Vehicles

- The FCEVs will be implemented by transforming electrical vehicles in a way that they can use fc for powering their electrical motor.
- Transformed vehicles include a scooter and a golf cart
- Compatibility of the fuel cell which will replace the battery, with the electric motor must be ensured
- Vehicles will have on board light weight 200 bar tank
- An ultra capacitor will be installed on board as well ensuring better response of the system
- Vehicles will also have a register and visualization system for monitoring the key performance indicators



*Electrical vehicles suitable for fuel cell transformation*

# Hydrogen Refueling Station



The Hydrogen Refueling Station (HRS) for small vehicles has already been developed at the premises of NCSR DEMOKRITOS (containerized solution)